



Instructions For Releveling a **BWM/HOPKINS STARTING LINE™ PRESS**

- 1 Remove all shirtboards from press.
- 2 Lower the black stop bolts underneath each print head.
- 3 Lower the black socket head capscrew inside the registration gate between the white nylon bolts.
- 4 Place a shirtboard on one print station.
- 5 Place a screen in one of the back clamps – a shirtboard may be placed upside down in the clamp in place of the screen.
- 6 Bring the screen down onto the shirtboard. Adjust the screen so that it sits flat on the shirtboard at all four corners. Be sure to have enough adjustment available to be able to raise the screen when printing jobs later on. You will not need to go any lower than the shirtboard but you will need to go higher.
- 7 With the print head in the down position, raise the black stop bolt underneath the print head until it touches the bottom of the print head. Once it touches the print head, tighten the black stop bolt.
- 8 With the print head in the down position, raise the black socket head capscrew inside the registration gate until it touches the bottom of the kiel (tongue) of the print head. When the desired position is reached the registration gate will need to be removed and the nut underneath the socket head capscrew will have to be tightened.
- 9 Place the registration gate back on the print station and tighten it at this time.
- 10 Repeat steps #8 and #9 on the remaining print stations using the same screen. Be sure not to make any adjustments to the print heads at any point until all the steps are completed.
- 11 Once all of the registration gates are complete it is time to repeat step #7 on the remaining print heads. This can be done on any of the print stations.
- 12 Once step #11 is complete and everything has been tightened it will be necessary to realign this press. Please refer to the specific instructions to do this.

If you have any questions or concerns, please contact our Customer Service Department at 1-800-932-9312